



Double End

Cobalt High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

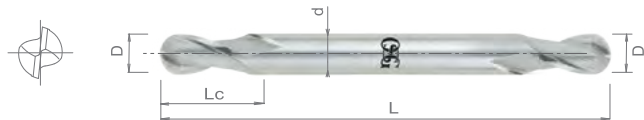
HOLDERS

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List 571

OSG COBALT HSS DOUBLE END M-DDEB, Miniature

HSS-Co	BR	2 FLUTE	30°		REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
D < Shank Diameter	+0 / -0.0011"
D = Shank Diameter	-0.0004 / -0.0015"

EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5717200	●	1/16	0.188	2.250	0.188	
5717400	●	3/32	0.281	2.250	0.188	
5717600	●	1/8	0.375	2.250	0.188	
5717800	●	5/32	0.438	2.250	0.188	
5718000	●	3/16	0.500	2.250	0.188	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium									
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
1010	1035	1065	4140	4340	300	400	17-4 PH											
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

